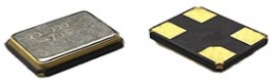
CARDINAL COMPONENTS

CX325 Series
Miniature SMD Crystal



CX325
3.2 x 2.5 x 0.7 mm
Ceramic Package

Features

- Miniature low profile surface mount crystal.
- Package is ideal for automated surface mount assembly and reflow practices.
- Tape and Reel Packaging.
- AT Cut Crystal
- 8 MHz to 150 MHz

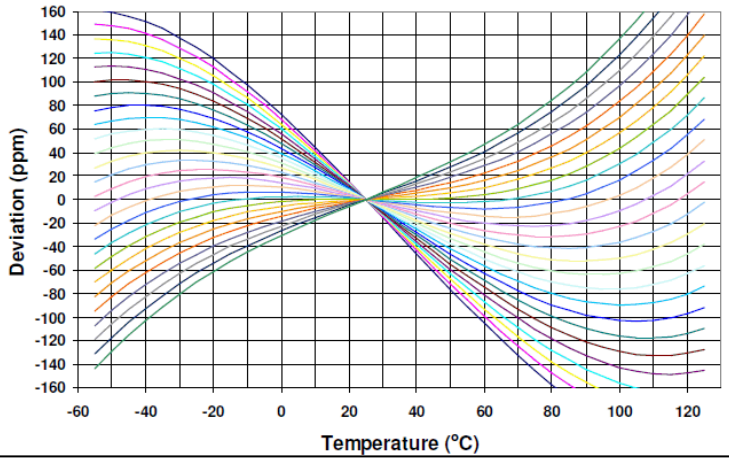
Applications

Bluetooth
WLAN
IoT

Electrical Characteristics

Parameter	**Min**	**Typ**	**Max**	**Unit**	**Condition** (Consult factory for other options)
Frequency Range	8.0	-	150.0	MHz	
Calibration Frequency Tolerance	±10	-	±50	ppm	at +25°C ± 3°C, see part number guide below for available options
Frequency Stability	±10	-	±100	ppm	see part number guide below for available options
Operating Temperature Range	-40	-	+85	°C	see part number guide below for available options
Storage Temperature Range	-55	-	+125	°C	
Equivalent Series Resistance (ESR)	-	-	500 150 100 80 60 50 100 80	Ω	8 MHz ≤ Freq < 10 MHz 10 MHz ≤ Freq < 12 MHz 12 MHz ≤ Freq < 13 MHz 13 MHz ≤ Freq < 16 MHz 16 MHz ≤ Freq < 22 MHz 22 MHz ≤ Freq ≤ 54MHz 60 MHz ≤ Freq < 125 MHz (3rd Overtone) 125 MHz ≤ Freq < 150 MHz (3rd Overtone)
Drive Level	-	-	100	µW	Use 10µW for testing
Shunt Capacitance (C0)	-	-	5.0	pF	Pad to Pad Capacitance
Aging at 25°C ± 3°C	-	-	±5	ppm	for the first year
	-	-	±2	ppm	Per year after the first year

AT Cut Crystal Frequency versus Temperature Typical Performance:



Part Numbering (Example: CX325Z-A1B3C2-50-25.0D18)

Series Model	Packaging		Operating Temperature Range	Frequency Stability (ppm)	Frequency Tolerance (ppm)		ESR (Ω)		Frequency (MHz)	Load Capacitance	Overtone
CX325	**Z**	**-**	**A1**	**B3**	**C2**	**-**	**50**	**-**	**25.0**	**D18**	
	Blank=Tape Only **Z = Tape/Reel**		A0 = -10 ~ +60°C A4 = 0 ~ +70°C **A1 = -10 ~ +70°C** A5 = -20 ~ +70°C AQ = -30 ~ +85°C A2 = -40 ~ +85°C	B1 = ±100 B2 = ±50 **B3 = ±30** BR = ±25 B9 = ±20 B6 = ±15 B4 = ±10	C1 = ±100 **C2 = ±50** C3 = ±30 C7 = ±25 C5 = ±20 C8 = ±15 C4 = ±10		See ESR in Table			D8 = 8 pF D10 = 10 pF D12 = 12 pF D16 = 16 pF **D18 = 18 pF** D20 = 20 pF DS = Series Standard loads, others available, check with sales for your requirement	Blank=Fund 3=3rd OT

Available Frequency Stability versus Temperature in ppm

		B4	B6	B9	BR	B3	B2	B1
		±10	±15	±20	±25	±30	±50	±100
0 to +70°C	A4	●	●	●	●	●	●	●
-10 to +60°C	A0	●	●	●	●	●	●	●
-10 to +70°C	A1	●	●	●	●	●	●	●
-20 to +70°C	A5	●	●	●	●	●	●	●
-30 to +85°C	AQ	●	●	●	●	●	●	●
-40 to +85°C	A2			●	●	●	●	●

● = Available

Note: Not all combinations may be available. Check with Cardinal sales.

Reliability

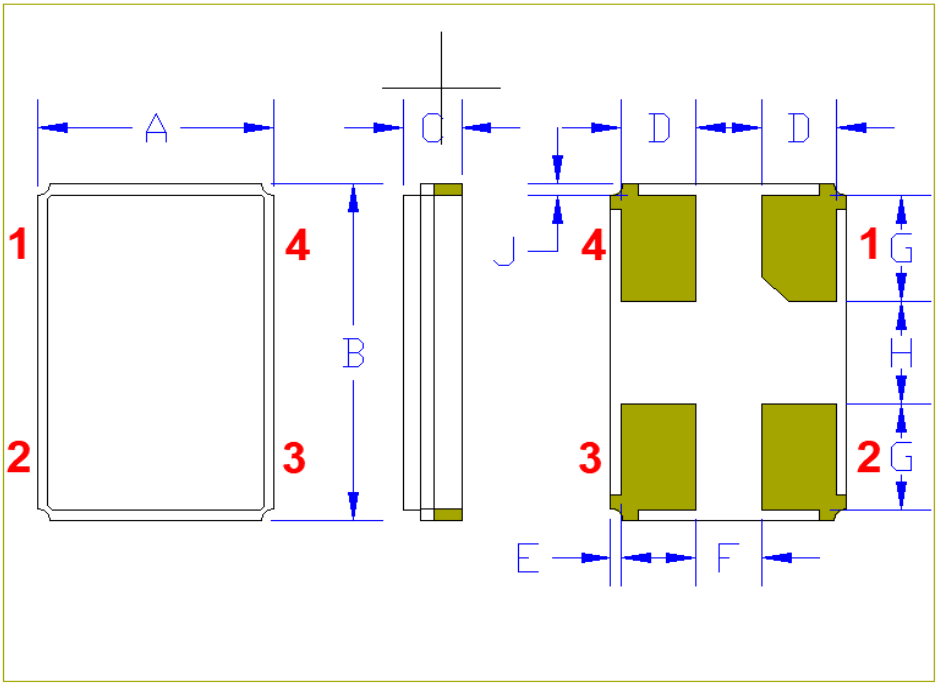
Parameter	Condition
Mechanical Shock	MIL-STD-883, Method 2002, Condition B
Vibration	MIL-STD-883, Method 2007, Condition A
Solderability	IPC J-STD-002
Thermal Cycle	MIL-STD-883 Method 1010, Condition B

Cardinal Components certifies this device is in accordance with the RoHS and REACH directives.
Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's
Weight of the Device: 0.018 grams
Moisture Sensitivity Level: 1 As defined in J-STD-020D
Second Level Interconnect code: e4

Mechanical Dimensions

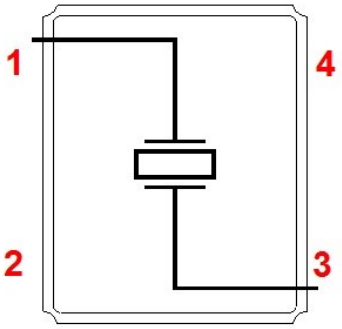
	Inches	mm
A	0.098 ± 0.008	2.5 ± 0.2
B	0.126 ± 0.008	3.2 ± 0.2
C	0.031 max	0.8 max
D	0.031	0.8
E[1]	0.004	0.1
F[1]	0.028	0.7
G[1]	0.035	0.9
H[1]	0.047	1.2
J[1]	0.004	0.1

[1] Typical dimensions



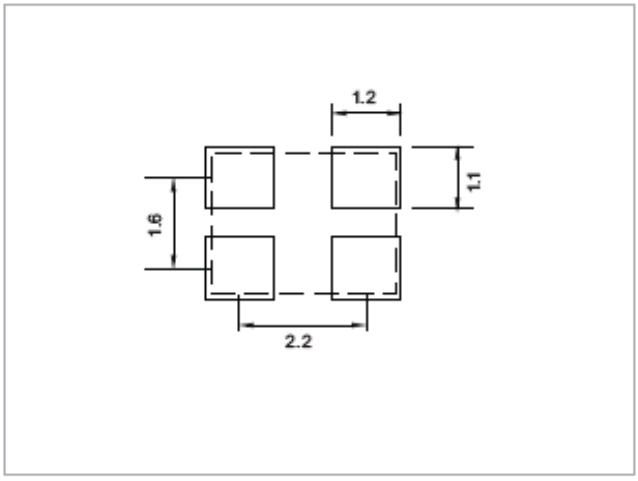
Contacts (pads): Gold (0.3 to 1µm) over Nickel (1.27 to 8.89 µm)
The chamfered pad may or may not be present and may be on any pad.
The crystal is symmetrical, there is no Pad 1 preference. The part can be rotated 180° when being assembled on the PCB.

Layout



Pad	Note
2 + 4	Connected to the metal cover

SOLDER PAD LAYOUT (mm)



Pad Layout

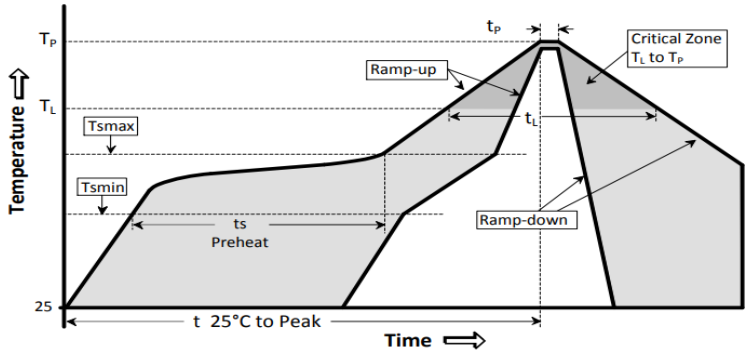
Disclaimer: Recommended layout shown. Adjust layout as needed for individual process requirements.

For Optimum Jitter Performance, Cardinal recommends:

- Trace lengths to the crystal should be kept as short as possible.
- The crystal connections are sensitive to noise.
- The package should be grounded for optimum performance, pad 2 or 4 connected to ground.
- These very small crystals have high ESR, the oscillator start-up and operation should take this into consideration.
- These small crystals should have their maximum drive level limited to 100 µW.

Reflow Cycle

Maximum Reflow Conditions in accordance with IPC/JEDEC J-STD-020C "Pb-free"

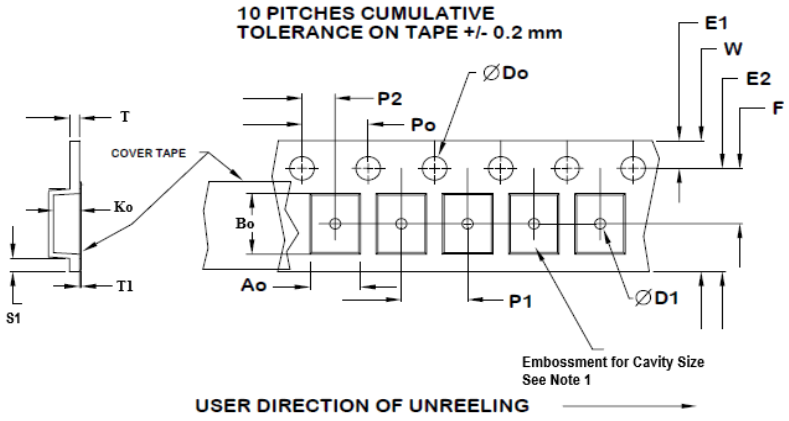


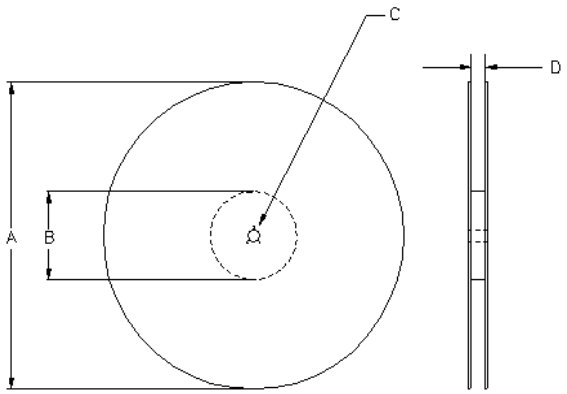
Temperature Profile	Symbol	Condition	Unit
Average ramp-up rate	(Ts_{max} to T_P)	3°C / second max	°C / s
Ramp down Rate	T_{cool}	6°C / second max	°C / s
Time 25°C to Peak Temperature	$T_{to\text{-}peak}$	8 minutes max	min
Preheat			
Temperature min	Ts_{min}	150	°C
Temperature max	Ts_{max}	200	°C
Time Ts_{min} to Ts_{max}	ts	60 – 180	sec
Soldering above liquidus			
Temperature liquidus	T_L	217	°C
Time above liquidus	t_L	60 – 150	sec
Peak temperature			
Peak Temperature	Tp	260	°C
Time within 5°C of peak temperature	tp	20 – 40	sec

The part may be reflowed 2 times without degradation
(typical for lead free processing).

Tape and Reel

Tape and Reel available for quantities of 250 to 3000 per reel, cut tape for < 1000. 8mm tape, 4mm pitch.





Tape Variable Dimensions Table 2							
Tape Size	E2 typ	F	P1	W max	Ao	Bo	Ko
8mm	6.25	3.5 ±0.05	4.0 ±0.1	8.2	2.7±0.1	3.4±0.1	1.4±0.1

Dimensions in mm Drawing Not to scale
Note 1: Embossed cavity to conform to EIA– 481-B

Tape Constant Dimensions Table 1								
Tape Size	Do	D1 min	E1	Po	P2	S1 min	T max	T1 max
8mm	1.5 +0.1 -0.0	1.0	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	0.6	0.3	0.1

Reel Dimensions (may vary) Table 3						
	A		B		C	D
Reel Size	Inch-es	mm	Inches	mm	mm	mm
7	7.0	177.8	2.50	63.5	13.0 +0.5 -0.2	Tape size +0.4 +2.0 -0.0

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Contacting Cardinal Components

Cardinal Components
19013 36th Ave. West
Lynnwood, WA 98036-5761
U.S.A.

Tel: 973-785-1333
Fax: 425.776.2760
email: sales@cardinalxtal.com
URL: www.cardinalxtal.com

